

1 **Engineering butylglyceryl-modified polysaccharides towards nanomedicines for brain**  
2 **drug delivery**

3 Mohammad F. Bostanudin<sup>a,b</sup>, Aikaterini Lalatsa<sup>b</sup>, Dariusz C. Górecki<sup>b</sup>, Eugen Barbu<sup>b,\*</sup>

4 <sup>a</sup>College of Pharmacy, Al Ain University, Abu Dhabi 112612, UAE

5 <sup>b</sup>School of Pharmacy and Biomedical Sciences, University of Portsmouth, St Michael's  
6 Building, White Swan Road, PO1 2DT, United Kingdom

7  
8  
9 **Abstract**

10 Colloidal systems prepared from carbohydrates are subject of intense research due to their  
11 potential to enhance drug permeability through biological membranes, however their  
12 characteristics and performance are never compared directly. Here we report the results of a  
13 comparative investigation of a series of butylglyceryl-modified polysaccharides (chitosan, guar  
14 gum, and pullulan) that were formulated into nanoparticles and loaded with a range of model  
15 actives (Doxorubicin, Rhodamine B, Angiotensin II). Butylglyceryl-modified guar gum and  
16 corresponding pullulan nanocarriers were more stable at physiological pH compared to those  
17 obtained from modified chitosan, and studies of the in-vitro interactions with mouse brain  
18 endothelial cells (bEnd3) indicated an increased biological membrane permeability and lack of  
19 toxicity at application-relevant concentrations. No significant haemolytic effect was observed,  
20 and confocal microscopy and flow cytometry studies confirmed the efficient cellular uptake  
21 and cytoplasmic localisation of NPs. Most promising characteristics for brain drug delivery  
22 applications were demonstrated by butylglyceryl pullulan nanocarriers.

23  
24  
25 **Keywords:** nanoparticles; pullulan; guar gum; chitosan; polysaccharides; drug delivery;  
26 brain.

27  
28  
29 **1. Introduction**

30 A significant number of brain disorders are considered responsible for the rising  
31 morbidity and mortality observed in both developed and developing countries (Raggi &  
32 Leonardi, 2019), but real progress in the treatment of many neurological disorders has been  
33 long hindered by the inability of most drugs to enter the brain – despite recent technological  
34 advances, the blood-brain barrier (BBB) continues to represent a major challenge (Aikaterini

35 Lalatsa & Barbu, 2016). In concerted efforts to enhance drug concentration in the brain, many  
36 strategies have been considered, however it has been found that the benefits registered with  
37 several invasive methods come at the rather high cost of harmful side effects (Aikaterini  
38 Lalatsa, Schatzlein, & Uchegbu, 2014). Current research tends therefore to concentrate on non-  
39 invasive strategies, with the use of colloidal drug carriers as a most promising approach for  
40 systemic brain delivery (Godfrey et al., 2018; Lu et al., 2014).

41         Among the carbohydrates investigated, of particular interest are polysaccharides: they  
42 are highly stable, non-toxic, biodegradable, possess hydrophilic moieties that mediate non-  
43 covalent interactions with biological tissues (Hervé, Ghinea, & Scherrmann, 2008), and can be  
44 converted into amphiphilic materials that self-assemble into colloidal carriers (Bostanudin,  
45 Arafat, Sarfraz, Górecki, & Barbu, 2019; A. Lalatsa et al., 2015; Toman et al., 2015). Due to  
46 its low cost, widespread availability and ease of chemical modification, chitosan (CS) has been  
47 one of the most intensively studied polysaccharides for brain drug delivery applications,  
48 demonstrating indeed very promising results (A. Lalatsa et al., 2015; Lien et al., 2012; Toman  
49 et al., 2015). Rationalised by the ability of short chain alkylglycerols to enhance drug access  
50 into the brain *in vivo* when administered intracarotidally (Erdlenbruch et al., 2003), dextran  
51 and chitosan have been previously modified with alkylglycerols and formulated into  
52 nanoparticles, which were shown to be taken up by endothelial brain cells and to increase drug  
53 permeability *in vitro* and *in vivo* (Boussahel et al., 2017; Ibegbu, Boussahel, Cragg, Tsibouklis,  
54 & Barbu, 2017; Lien et al., 2012; Molnár, Barbu, Lien, Górecki, & Tsibouklis, 2010; Toman  
55 et al., 2015). In contrast to chitosan, polysaccharides of similar generic features but lacking a  
56 ionisable amino group that can negatively impact on the nanomedicines' colloidal stability,  
57 such as pullulan (PUL) and guar gum (GG), have been less investigated for their potential in  
58 similar drug delivery applications (Singh, Kaur, Rana, & Kennedy, 2017). Also, to our  
59 knowledge, no comparative investigations into the characteristics and *in vitro* performance  
60 (such as drug loading, brain cells uptake and permeability) of different polysaccharides have  
61 been reported.

62         Investigating the hypothesis that nanomedicines based on amphiphilic pullulan and  
63 guar gum can provide improved characteristics relevant to brain drug delivery applications  
64 compared to similarly-modified chitosan-based materials, we describe here the preparation and  
65 characterisation of colloidal formulations obtained from novel butylglyceryl-modified PUL  
66 and GG and loaded with a range of model actives (Doxorubicin, Rhodamine B, Angiotensin  
67 II). Results of *in vitro* investigations comparing the interactions of these nanocarriers with  
68 mouse brain endothelial cells (bEnd3) in terms of cytotoxicity, cellular uptake and BBB model

69 membrane permeability, relative to butylglyceryl-modified CS nanoparticles, are also  
70 presented.

71

## 72 **2. Materials and methods**

### 73 *2.1. Materials*

74 Low molecular weight (MW) chitosan (MW 50–190 kDa; 75-85% deacetylation; cat.  
75 no. 448869; batch no. MKBD0020), pullulan (MW 100 kDa; cat. no. 91335; batch no.  
76 BCBK3803V), guar gum (MW 220 kDa; cat. no. G4129; batch no. 041M0058V),  
77 dimethylformamide (DMF; anhydrous, 99.8%), dimethyl sulfoxide (DMSO; anhydrous,  $\geq$   
78 99.9%), nbutylglycidyl ether (BGE; reagent grade 95%), potassium *tert*-butoxide (t-BuOK;  
79 reagent grade  $> 97\%$ ), phthalic anhydride (reagent grade  $\geq 99.9\%$ ), sodium tripolyphosphate  
80 (TPP), sodium hydroxide (NaOH), Span 80, glycerol (reagent grade  $\geq 99.5\%$ ), glutaraldehyde  
81 (25% in H<sub>2</sub>O; cat. no. G6257), Rhodamine B base (Dye content 97%), Angiotensin II human  
82 (HPLC grade  $\geq 93\%$ ), Triton X-100, Hydrocortisone (HPLC grade  $\geq 98\%$ ), Adenosine 3',5'-  
83 Cyclic Monophosphate (HPLC grade  $\geq 98.5\%$ ) and Fluorescein Isothiocyanate (FITC) labelled  
84 dextran (MW 500 kDa) were sourced from Sigma Aldrich (Gillingham, UK).

85 Hydrazine monohydrate, acetic acid, dimethylsulfoxide (DMSO, analytical grade), and  
86 dichloromethane (DCM) were purchased from Fisher Scientific (Loughborough, UK).  
87 Doxorubicin was obtained from Carbosynth (Compton, UK). Texas Red-X succinimidyl ester  
88 (mixed isomers), Texas Red-X dichlorotriazine, Dulbecco's Modified Eagle Medium (DMEM)  
89 media, NucGreen Dead 488 and TrypLE Express were sourced from Life Technologies Ltd.  
90 (Paisley, UK). Phosphate Buffered Saline (PBS) was purchased from Gibco (Paisley, UK).  
91 Forskolin and RO-20-1724 were obtained from Enzo Life Sciences (Exeter, UK).

92

### 93 *2.2. Synthesis and characterisation of butylglyceryl-modified polysaccharides*

94 The synthesis was adapted from methods described in the literature (Bostanudin et al.,  
95 2019; Molnár et al., 2010), with some modifications. Briefly, an alkaline solution of  
96 polysaccharide (either 2.78 mmol GG, 3.05 mmol PUL or 4.39 mmol phthaloylated CS,  
97 dissolved in either water, DMSO, or DMF, respectively) was reacted with *n*-butylglycidyl ether  
98 in different ratios (3–114 mmol, *Figure 1*). The reaction mixture was left stirring overnight  
99 then purified by washing ( $\times 3$ ) with DCM and/or dialysis (MWCO 3.5 kDa, Medicell Ltd,  
100 London, UK) against deionised water (10 L; 9 changes over 72 h) prior to lyophilisation. All

101 materials were characterised by <sup>1</sup>H-NMR spectroscopy using a JEOL Eclipse 400+ instrument  
102 (JEOL, Welwyn Garden City, UK; 400 MHz) and the degree of substitution (DS) was  
103 calculated from the <sup>1</sup>H-NMR spectra. FT-IR spectra were recorded on a Nexus Euro infrared  
104 spectrometer (Thermo Fisher Scientific, Hemel Hempstead, UK) and Gel permeation  
105 chromatography (GPC) was performed using a Waters Alliance GPC 2000 system (Waters  
106 Corporation, Milford, MA, USA) (details in the *Supplementary Materials*)

107

### 108 2.3. Formulation of butylglyceryl-modified guar gum nanoparticles

109 Span 80 (0.4 g) solution in DCM (3.33 mL) was added to a butylglyceryl-modified GG;  
110 GG-OX4 solution (10 mL) of specific concentration (0.5–2% w/v; different DS) under stirring.  
111 Glycerol (1 mL) was added, followed by glutaraldehyde (1 mL; 3% v/v) under stirring and was  
112 left stirring overnight prior to ultracentrifugation (x3 ultracentrifuge; Beckman Coulter, High  
113 Wycombe, UK; 70.1 Ti rotor; 164,391 g; 30 min); the pellet was washed three times with  
114 deionised water and freeze-dried, affording nanoparticles as white powder (55–65% yield).

### 115 2.4. Formulation of butylglyceryl-modified pullulan nanoparticles

116 Butylglyceryl-modified PUL solution; PUL-OX4 in DMSO (2 mL) at varying  
117 concentrations (1–10 mg/mL; different DS) was added to ultrapure water (8 mL) under stirring.  
118 The nanoparticles were dialysed (MWCO 12-14 kDa, Medicell Ltd, London, UK) against  
119 deionised water (10 L; 9 changes over 72 h) and lyophilised, affording nanoparticles as beige  
120 powder (yields 76–83%).

### 121 2.5. Formulation of butylglyceryl-modified chitosan nanoparticles

122 Sodium tripolyphosphate (2 mL) aq. solution at varying concentrations (0.1–0.3  
123 mg/mL) was introduced dropwise (1 mL/min) under stirring to butylglyceryl-modified chitosan  
124 solution; CS-OX4 (1.07–2.5 mg/mL; various DS) in aq. acetic acid (1% v/v, 6 mL). The  
125 nanoparticles were ultracentrifuged (164,391 g; 30 min), washed (x3) with deionised water,  
126 and lyophilised, affording nanoparticles as beige powder (yields 16–45%).

### 127 2.6. Morphological characterisation

128 The nanoparticles diameter was determined by dynamic light scattering (DLS) using a  
129 Malvern ZetasizerNano ZS instrument equipped with a 633 nm He-Ne laser (173° scattering  
130 angle) (Malvern Instruments Ltd., Worcestershire, UK), calibrated by 100–400 nm polystyrene

131 latex standard beads and DTS 1050 latex beads (Malvern Instruments Ltd). Samples were  
132 analysed (x3) at 25 °C and the results were expressed as Z-average mean and polydispersity  
133 index (PDI). Electrophoretic mobility measurements were conducted using the same  
134 instrument to determine the ZP. Investigation on nanoparticles stability at varying pH values  
135 (3–8.5) was performed employing a Multi-Purpose Titrator-2 instrument (Malvern Instruments  
136 Ltd.). The nanoparticles were redispersed (0.5 mg/mL) in an ultrapure water and the pH was  
137 adjusted with NaOH solution (0.005 M), and HCl (0.05 M); the diameter and ZP were  
138 measured at 0.5 pH increments. Complementary size determination was conducted using a  
139 Nanoparticle Tracking Analysis (NTA) LM-14 instrument (Malvern Instruments Ltd.)  
140 equipped with a 532 nm green laser at 25 °C.

141 Scanning Electron Microscopy (SEM) was performed by depositing aqueous  
142 nanoparticles dispersion (5 mg/mL) onto a metallic stub prior to coating with Au/Pd under  
143 argon using a Q150RES sputter coater (Quorum Technologies Ltd., Ashford, UK), and imaged  
144 using a JEOL-JSM-6060LV SEM Microscope (JEOL). For Transmission Electron Microscopy  
145 (TEM), aq. dispersion (5 mg/mL) was placed onto the TEM copper grid surface (3.0 mm, 200  
146 mesh, coated with Formvar film), stained with 2% (w/v) uranyl acetate staining solution and  
147 imaged with a JEOL JEM 2100 TEM Microscope (JEOL).

## 148 2.7. Model actives loading and release studies

149 A solution of either Rhodamine B (0.5 mL; 0.037 mg/mL in DMSO), Doxorubicin (0.5  
150 mL; 0.4 mg/mL in DMSO) and Angiotensin II (1 mL; 0.1 mg/mL in deionised water) were  
151 mixed with polymer solution during nanoparticles preparation *via* various techniques (section  
152 2.3–2.5). The nanoparticles were ultracentrifuged (164,391 g; 30 min); the pellets were  
153 lyophilised and weighed; the supernatant was measured for the unbound model actives amount  
154 by UV/Vis spectroscopy measurements employing a Lambda 650 Ultra Violet/Visible  
155 Spectrometer (Perkin Elmer, Buckinghamshire, UK; measuring at 544 nm for Rhodamine B;  
156 486 nm for Doxorubicin). For Angiotensin II detection, HPLC analysis was performed using  
157 an Agilent 1100 series HPLC system (Agilent Technologies, Waldbron, Germany; C18  
158 reversed phase column; acetonitrile/trifluoroacetic acid (TFA) 99.9:0.1 v/v, linear gradient  
159 10–60% (0.7 ml/min); retention time = 8.32 min; lower detection limit = 25 ng/mL. The drug  
160 loading was calculated using Equation (2):

161

$$162 \quad DL (\%) = \frac{\text{weight of drug}}{\text{weight of nanoparticles}} \times 100 \quad (2)$$

163 For the release studies, nanoparticles were re-dispersed (1.5 mg/mL) in PBS (pH 7.4;  
164 saline 0.9%), aliquots (1.5 mL) were taken and distributed into Eppendorf tubes, which were  
165 then placed in a thermostatic (37 °C) shaking water bath. At varying time points, an aliquot  
166 (700 µL) was individually removed from the supernatant and analysed using either HPLC or  
167 UV/Vis.

## 168 2.8. Nanoparticles fluorescent labelling

169 A Texas Red-X dichlorotriazine solution in DMSO (0.5 mL; 2 mg/mL) was added to  
170 either GG-OX4 in 0.1 M sodium bicarbonate buffer (10 mL; 10 mg/mL) or PUL-OX4 solution  
171 in DMSO/0.1 M sodium bicarbonate buffer (70:30 v/v; 10 mL; 10 mg/mL) under stirring. CS-  
172 OX4 labelling was performed employing Texas Red-X succinimidyl mixed ester in DMSO  
173 (0.5 mL; 2 mg/mL), where it was added to the polymer dispersion in 0.1 M sodium bicarbonate  
174 buffer (10 mL; 10 mg/mL) under stirring; maintained for 1 h. Labelled GG-OX4 and PUL-  
175 OX4 was precipitated with DCM, centrifuged (2,880 g; 30 min) using a Jouan B4i (Thermo  
176 Fisher Scientific), purified by either washing (x3) with DMSO for labelled CS-OX4 or dialysis  
177 (MWCO 12-14 kDa) against deionised water (10 L; 3 exchanges over 24 h) for labelled GG-  
178 OX4 and PUL-OX4 and then lyophilised, affording Texas Red-labelled polymer; GG-OX4 as  
179 a purple and fluffy cotton-like material (yields 78– 81%), PUL-OX4 and CS-OX4 as a purple  
180 powder (yields 71–73% and 71–75% respectively). The degree of labelling was analysed by  
181 UV/Vis spectroscopy (measuring at 589 nm) and calculated using Equation (3):

$$182 \text{ Degree of labelling (\%)} = \frac{\text{weight of Texas Red}}{\text{weight of nanoparticles}} \times 100 \quad (3)$$

## 183 2.9. Cell culture

184 Mouse brain endothelial (bEnd3) cells were obtained from the European Collection of  
185 Cell Cultures (ECACC). The cells (passage no. 37–45) were cultured in a modified DMEM  
186 media, enriched with supplements (*Table S1, Supplementary Materials*). The cells were grown  
187 at 37°C with 5% CO<sub>2</sub> under humidified atmosphere in an incubator. Trypsinisation was  
188 performed with TrypLE Express and flasks were equilibrated at 37°C for 10–15 min. The cell  
189 suspension was harvested (115 g; 5 min) using a Beoco C28A (Wolf Laboratories, Pocklington,  
190 UK) for further use.

## 191 2.10. Cytotoxicity assays

192 Nanoparticles (50  $\mu$ L; dispersed in modified DMEM at concentrations 1–10 mg/mL)  
193 were incubated with confluent bEnd3 cells (seeding  $4.0 \times 10^4$ ). Sterile PBS and Triton-X (0.1%  
194 v/v) were used as negative and positive controls respectively. After 24 h incubation, media was  
195 replaced with MTT solution (100  $\mu$ L, 1 mg/mL) and incubated (37°C) for another 1 h prior to  
196 be replaced by DMSO (100  $\mu$ L) and analysed using a POLARstar OPTIMA (BMG Labtech,  
197 Aylesbury, Bucks, UK; measuring at 570 nm).

### 198 *2.11. Confocal microscopy analysis*

199 Nanoparticle suspension in modified DMEM (2 mL; 0.5 mg/mL) were incubated with  
200 confluent bEnd3 cells (seeding  $4.0 \times 10^4$ ) for 3 h; cells without nanoparticles were used as a  
201 control. The cells were washed (x3) with PBS, fixed in paraformaldehyde (4% w/v; 4°C) and  
202 permeabilised with Tween 20 (0.1% v/v) prior to 15 min incubation with NucGreen Dead 488  
203 before visualisation using a confocal microscope (LSM 510 META, ZEISS, Carl Zeiss,  
204 Oberkochen, Germany; 488 nm for NucGreen and 543 nm for Texas Red).

### 205 *2.12. Flow cytometry analysis*

206 Doxorubicin-loaded nanoparticles (2 mL; 0.5 mg/mL in modified DMEM) were  
207 incubated with confluent bEnd3 cells (seeding  $4.0 \times 10^4$ ) for 3 h. The cells were harvested (115  
208 g; 5 min) and redispersed in PBS (400  $\mu$ L) for analysis. Cells treated with propidium iodide  
209 (1% v/v; without nanoparticles) were used as a control. Flow cytometry was performed on a  
210 four-colour multi parameter BD FACSCalibur system (BD Biosciences, Oxford, UK) equipped  
211 with a 488 nm argon gas laser and a 635 nm red-diode laser; Doxorubicin emission  
212 fluorescence was measured using a 530/30 nm filter.

### 213 *2.13. Fluorescent marker translocation across bEnd3 cell monolayers studies*

214 bEnd3 cells were seeded ( $4 \times 10^4$  cells) in a Transwell-type BBB model comprising of  
215 a sterile 24-well plate Millipore Millicell; incubated at 37°C until confluent. A specific cocktail  
216 (consisting of cAMP (250  $\mu$ M), RO-20-1724 (20  $\mu$ M), Forskolin (50  $\mu$ M) and hydrocortisone  
217 (550  $\mu$ M)) was applied and incubation continued for another 24 h. Nanoparticles (2 mg/mL)  
218 and FITC-dextran (100  $\mu$ g/mL) dispersed in media were simultaneously applied to each well  
219 and the FITC-dextran concentration in the basolateral compartment was then monitored;  
220 samples (100  $\mu$ L) were collected every 30 min (for 3 h) for analysis using a POLARstar  
221 OPTIMA fluorescence plate reader (BMG Labtech) (485 nm/520 nm excitation/emission

222 wavelengths). The apparent permeability coefficient (Papp) was calculated based on Equation  
223 (4):

$$224 \quad P_{app} (cm. s^{-1}) = \frac{dQ}{dt} \times \frac{V_R}{A \times C_o \times 60} \quad (4)$$

225 where;

226 dQ/dt            FITC-dextran flux transported across the membrane (µg/sec)  
227 V<sub>R</sub>                basolateral volume (600 µL)  
228 A                  filter insert surface area (0.33 cm<sup>2</sup>)  
229 C<sub>o</sub>                FITC-dextran initial mass concentration at the apical side (100 µg/mL)  
230 60                 conversion factor (min to s)

231

#### 232 2.14. Haemolysis studies

233            Blood was obtained from a male Wistar rat (450 g), after CO<sub>2</sub> asphyxiation, by  
234 collection from the heart using a 21G needle into a BD Vacutainer tube (lithium heparin) and  
235 kept on ice. The red blood cells (RBC) were separated by centrifugation (Heraeus Multifuge  
236 3SR Plus; 2000 g; 10 min; 4°C); the plasma fraction was removed before washing the RBC  
237 with PBS (x3) and centrifuged (2,000 g; 10 min), before dilution with PBS (4% w/v) to yield  
238 a cell suspension. PBS and Triton-X (1% v/v) were used as negative and positive controls  
239 respectively. NPs suspensions were added (10 µL) to RBC cell suspension (190 µL) and then  
240 incubated (37 °C) for 1 h prior to centrifugation (1200 g; 10 min; 4°C); the supernatant (150  
241 µL) absorbance was measured at 570 nm using a Multiskan GO microplate reader (Thermo  
242 Fisher Scientific). Haemolysis percentage was calculated using Equation (5):

$$243 \quad Haemolysis (\%) = \frac{Sample_{Absorbance} - negative\ control_{Absorbance}}{Positive\ control_{Absorbance} - negative\ control_{Absorbance}} \times 100 \quad (5)$$

244

#### 245 2.15. Data statistical analysis

246            Statistical analysis was performed using SPSS Statistics v.22 software (SPSS Inc.,  
247 Chicago, IL, USA, 2013). Results were expressed as mean ± standard deviation (SD) values;  
248 significance was tested using analysis of variance (ANOVA), p values were set at 0.05, unless  
249 stated otherwise.

250

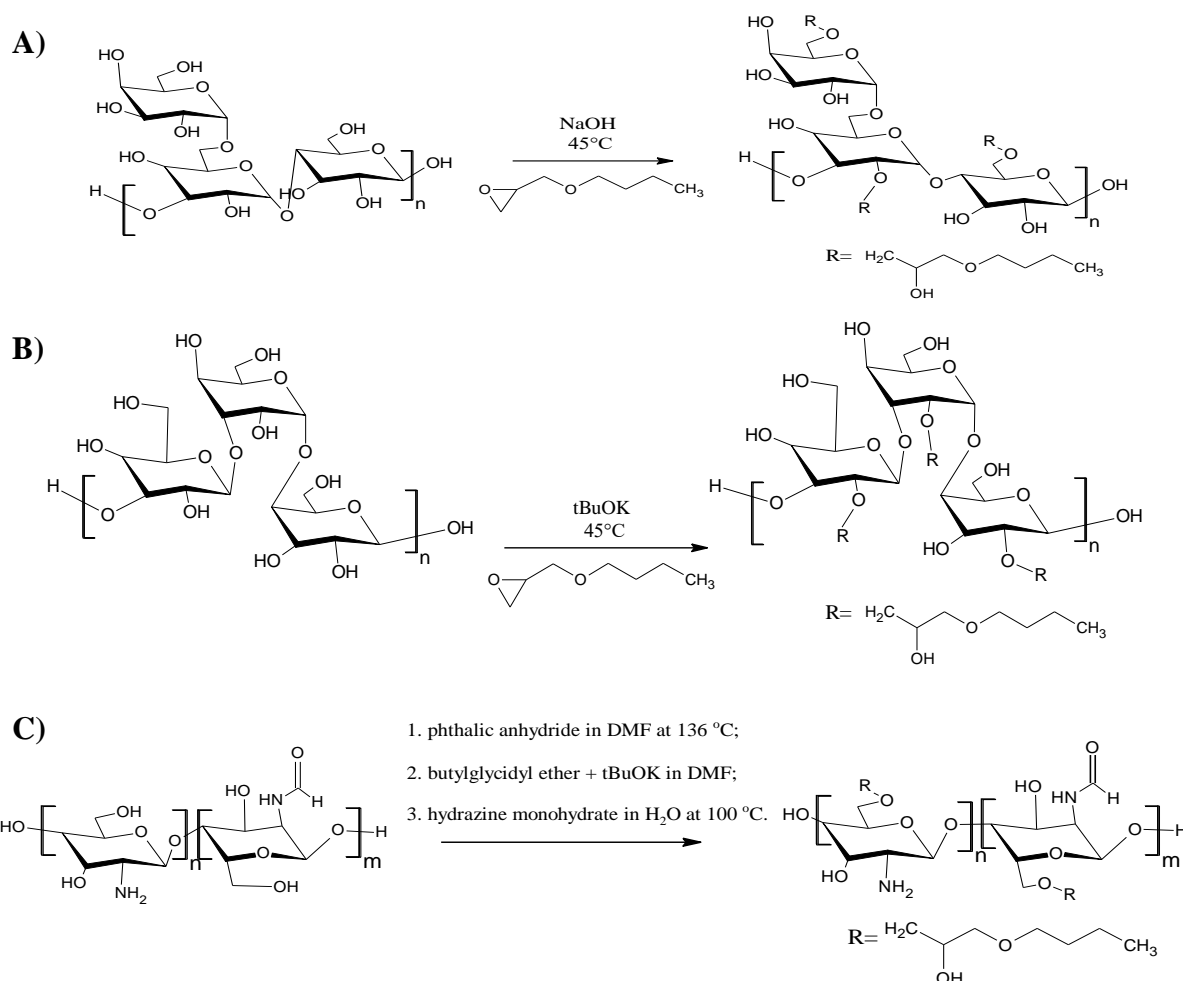


251 **3. Results and discussion**

252

253 Butylglyceryl-modified polysaccharides were synthesised *via* a nucleophilic  
254 substitution reaction using *n*-butylglycidyl ether (*Figure 1*) as follow: GG-OX4 synthesis was  
255 achieved under strong alkaline conditions (aq. NaOH, pH 14); PUL-OX4 preparation was  
256 performed in DMSO with *t*-BuOK as a base; and CS-OX4 has been prepared by protecting the  
257 free amino groups with phthaloyl moieties, followed by butylglyceryl pendant chain  
258 attachment to the available polysaccharidic hydroxyl groups and phtahloyl groups removal  
259 using hydrazine (Molnár et al., 2010). Their structures were confirmed by FT-IR and <sup>1</sup>H-NMR  
260 spectroscopy, with molecular weight between 100kDa and 300kDa as measured by GPC  
261 (*Figures S1–S3, Supplementary Materials*).

262



*Figure 1. Schematic synthesis of: A) GG-OX4, B) PUL-OX4, and C) CS-OX4.*

GG-OX4, CS-OX4, and PUL-OX4 derivatives with different degree of substitution  
(DS) have been formulated into nanoparticles with characteristics summarised in Table 1. The

270 size of nanoparticles was found to increase very slightly with concentration, possibly an effect  
271 due to a corresponding increase in viscosity (Chen, Mohanraj, Wang, & Benson, 2007).  
272 Reverse emulsification was employed to formulate GG-OX4 nanoparticles using  
273 glutaraldehyde as a cross-linker. Results (*Table 1*) indicate that GG-OX4 with lower DS values  
274 (DS 3.6, 12.6 and 33.9%) produced nanoparticles (yields 57–67%) with size in the range of  
275 145–200 nm, with good PDI (ca. 0.2) and negative ZP values (-22 to -33 mV). PUL-OX4  
276 nanoparticles with different DS and concentrations were prepared by nanoprecipitation, when  
277 nanoparticles around 120–180 nm, with good PDI (ca. 0.2) and negative ZP values (-23 to -32  
278 mV) were obtained. CS-OX4 nanoparticles were prepared by ionotropic gelation with TPP,  
279 and results suggest that the yields increased with the TPP concentration (optimum 0.2 mg/mL),  
280 yielding nanoparticles (yields ~33%) with size around 145 (measured by DLS and NTA),  
281 monodispersed (PDI=0.32) and positive ZP value (34.1 mV). The ZP was found to decrease  
282 with an increase in the TPP concentration, likely because of the negatively charged TPP.

283

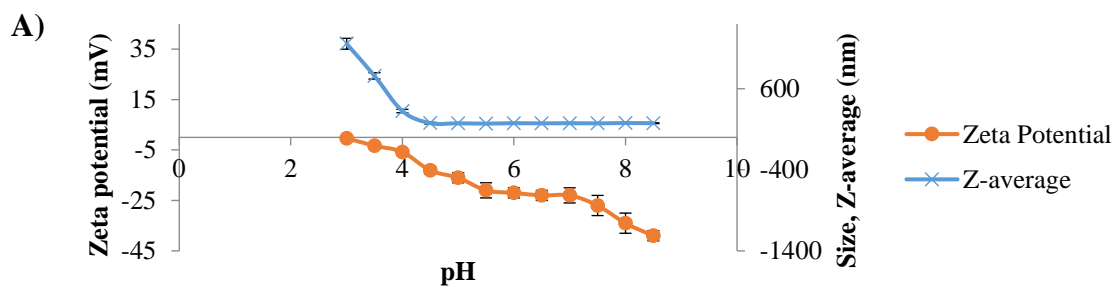
284 *Table 1. Characteristics of nanoparticles at varying concentrations and DS (n=3; ±SD).*

Material	DS (%)	Polymer conc. (% w/v)	TPP conc. (mg/mL)	Diameter NTA (nm)	Diameter DLS (nm)	Polydispersity Index	Zeta Potential (mV)	Yield (% w)	
GG-OX4	3.6	0.5	N/A	145 ± 12	169 ± 9	0.22 ± 0.02	-32.7 ± 5.2	67 ± 5	
		1.0		157 ± 15	17 ± 7	0.19 ± 0.02	-28.8 ± 2.9	57 ± 15	
		2.0		172 ± 16	200 ± 11	0.29 ± 0.03	-27.1 ± 7.0	58 ± 13	
	12.6	0.5		166 ± 11	166 ± 3	0.21 ± 0.09	-29.9 ± 4.6	60 ± 10	
		1.0		167 ± 13	170 ± 5	0.18 ± 0.06	-23.8 ± 1.9	58 ± 8	
		2.0		178 ± 9	186 ± 8	0.15 ± 0.11	-22.1 ± 3.0	62 ± 9	
	33.9	0.5		167 ± 11	167 ± 4	0.24 ± 0.04	-32.4 ± 6.2	61 ± 10	
		1.0		176 ± 11	177.0 ± 11	0.20 ± 0.09	-25.5 ± 2.9	66 ± 11	
		2.0		189 ± 17	192 ± 6	0.17 ± 0.10	-30.1 ± 5.7	59 ± 9	
PUL-OX4	47.0	1	N/A	139 ± 22	143 ± 12	0.20 ± 0.10	-29.2 ± 2.8	79 ± 5	
		5		157 ± 20	155 ± 6	0.18 ± 0.07	-27.9 ± 1.7	80 ± 4	
		10		177 ± 17	182 ± 8	0.14 ± 0.06	-29.9 ± 1.4	81 ± 4	
	58.5	1		133 ± 16	136 ± 15	0.21 ± 0.08	-23.4 ± 1.9	76 ± 5	
		5		141 ± 12	145 ± 9	0.19 ± 0.11	-28.2 ± 3.3	77 ± 7	
		10		158 ± 18	163 ± 8	0.17 ± 0.02	-30.1 ± 5.2	76 ± 9	
	77.3	1		124 ± 23	125 ± 13	0.18 ± 0.12	-29.0 ± 4.3	82 ± 7	
		5		132 ± 19	142 ± 12	0.17 ± 0.09	-31.9 ± 5.1	83 ± 5	
		10		141 ± 20	178 ± 9	0.21 ± 0.05	-29.8 ± 2.9	79 ± 9	
CS-OX4	14.1	1.07	0.10	153 ± 32	172 ± 18	0.33 ± 0.10	40.2 ± 1.7	16 ± 4	
	14.1		0.15	156 ± 38	153 ± 17	0.36 ± 0.09	38.2 ± 1.4	22 ± 4	
	14.1		0.20	146 ± 34	146 ± 26	0.32 ± 0.07	34.1 ± 2.1	33 ± 4	
	30.5			157 ± 28	148 ± 24	0.25 ± 0.02	33.8 ± 3.0	31 ± 4	
	51.1			167 ± 32	156 ± 11	0.25 ± 0.01	31.9 ± 0.6	27 ± 3	
	14.1		0.30	289 ± 23	241 ± 14	0.31 ± 0.03	31.1 ± 1.4	45 ± 7	
	14.1		1.50	0.20	167 ± 31	167 ± 16	0.31 ± 0.07	32.4 ± 2.0	28 ± 3
	14.1		2.00	0.20	218 ± 17	171 ± 15	0.35 ± 0.05	33.7 ± 1.8	34 ± 3
	14.1		2.50	0.20	324 ± 25	192 ± 17	0.27 ± 0.12	36.3 ± 1.3	36 ± 4

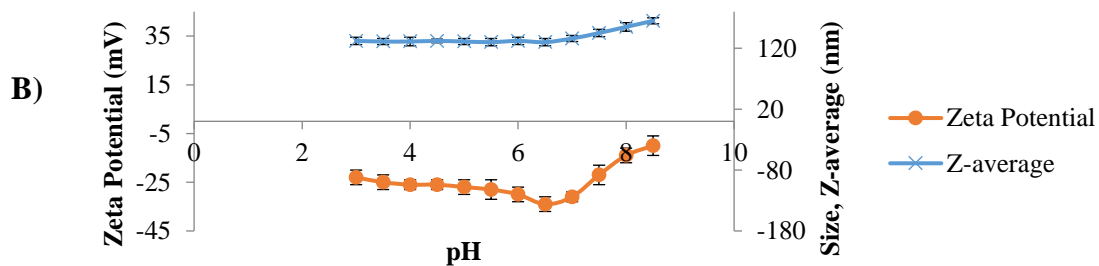
285

286 The stability of polysaccharide nanoparticulate suspensions was studied at various pH  
 287 values in the range 3 to 8.5, with the main results being summarised in *Figure 2*. PUL-OX4  
 288 nanoparticles demonstrated better stability compared to the other materials under investigation,  
 289 showing only a slight increase in size; the diameter remained always below 200 nm, as the  
 290 modified pullulan was unaffected by pH changes due to the absence of ionisable groups  
 291 (Barbosa, Abdelsadig, Conway, & Merchant, 2019). For GG-OX4 nanoparticles, an increase  
 292 in size and a decrease in zeta potential were noticed at  $\text{pH} \leq 4$ , where acidic conditions likely  
 293 catalysed additional intermolecular cross-linking between the existing hemiacetals and the  
 294 hydroxyl groups present on neighbouring macromolecules, leading eventually to  
 295 agglomeration (Hongbo, Yanping, Wen, & Siqing, 2016; Pal, Paulson, & Rousseau, 2009).  
 296 Freshly formulated CS-OX4 nanoparticles were cationic (with zeta potential around + 30 mV),  
 297 and showed a stable diameter in acidic conditions (ca. 140 nm). However, as the pH increased  
 298 above the pKa value of chitosan (ca. 6.3 (Wang et al., 2006)), a significant augmentation in  
 299 diameter accompanied by a noticeable loss of stability (resulting from the deprotonation of the  
 300 amine groups in chitosan around the isoelectric point) were observed.

301

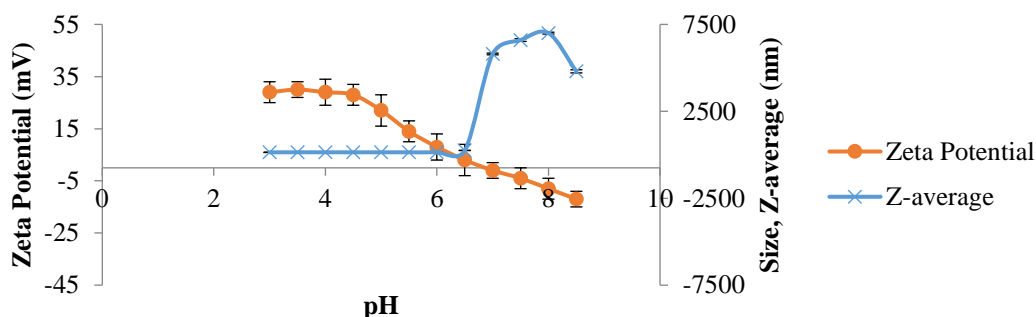


302



303

C)



304

305 *Figure 2. The influence of pH on the size and zeta potential of: A) GG-OX4, B) PUL-OX4,*  
 306 *and C) CS-OX4 nanoparticles (1 mg/mL) (n=3, ±SD).*

307

308 The nanoparticle morphology is exemplified in *Figure 3*. GG-OX4 and CS-OX4

309 nanoparticles were found to have the tendency to agglomerate during the purification and

310 lyophilisation stages; the larger residual fragments visible in their SEM images (ribbon-like in

311 *Figure 3a*, and fibre-like in *Figure 3C*) are attributed to the cross-linking reactions (with

312 glutaraldehyde and sodium tripolyphosphate, respectively) employed during the formulation

313 of these types of nanoparticles and drying during SEM sample preparation. PUL-OX4

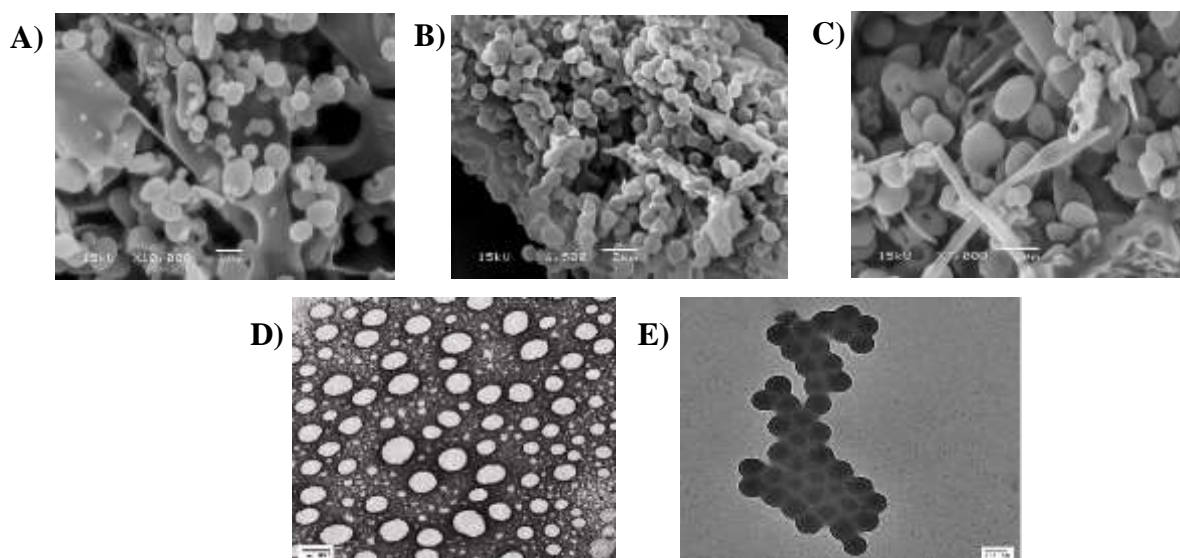
314 nanoparticles showed a close to spherical morphology, in accordance with literature (Jung,

315 Jeong, Kim, & Kim, 2004). SEM image indicated the CS-OX4 NPs were packed together after

316 centrifugation and lyophilisation, which also affected their morphology. TEM images for PUL-

317 OX4 and CS-OX4 NPs confirmed their spherical-like shape.

318



319

320

321 *Figure 3. SEM micrograph of lyophilised nanoparticles: A) GG-OX4 (Bar: 1µm), B) PUL-*  
 322 *OX4 (Bar: 2µm), C) CS-OX4 (Bar: 2µm), and TEM micrograph of nanoparticles from: D)*  
 323 *PUL-OX4 (Bar: 100 nm, 2% uranyl acetate staining), and E) CS-OX4 (Bar: 100 nm, 2%*  
 324 *uranyl acetate staining).*

325  
326  
327  
328  
329  
330  
331  
332  
333  
334  
335  
336  
337  
338  
339  
340  
341  
342  
343  
344  
345  
346  
347  
348  
349  
350  
351  
352  
353  
354  
355  
356  
357

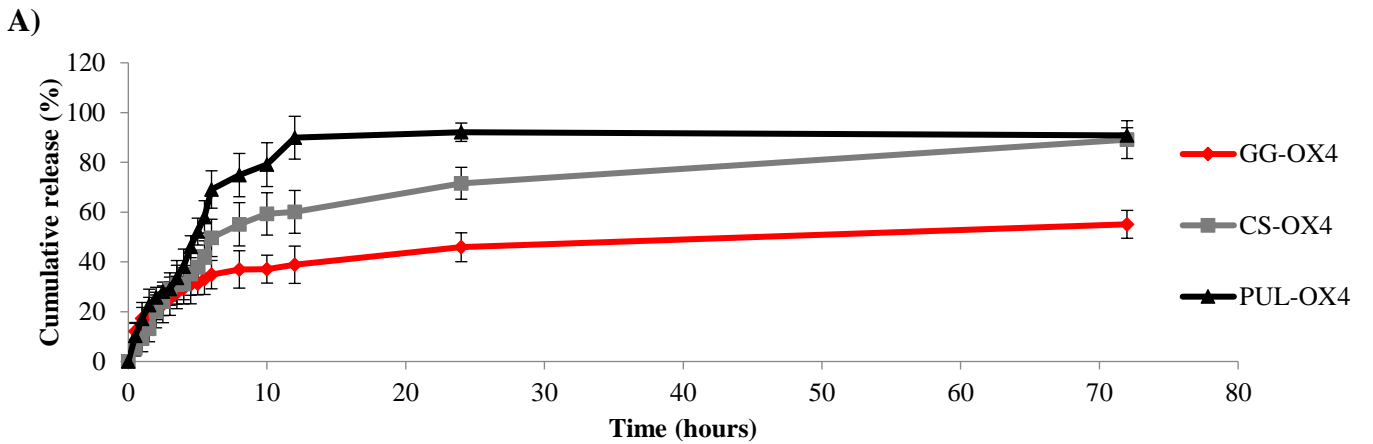
In order to monitor their fate *in vitro*, nanoparticles were fluorescently labelled using either Texas Red-X dichlorotriazine (for GG-OX4 and PUL-OX4) or Texas Red-X succinimidyl ester (for CS-OX4). The degree of labelling was determined as follows:  $1.84\% \pm 0.51$  for CS-OX4,  $5.51\% \pm 1.29$  for PUL-OX4, and  $11.98\% \pm 2.56$  for GG-OX4 ( $n=3$ ,  $\pm SD$ ). CS-OX4 showed the lowest degree of labelling, likely due to the heterogeneous nature of the reaction (Sadki, 2011), which was carried out in suspension.

Model actives (MW 500-1000 Da, BCS class III or peptides (Benival & Devarajan, 2015; Volpe, 2004)) such as Doxorubicin and Rhodamine B that are known to be effluxed (Lee et al., 1994), and Angiotensin II were employed to investigate the drug loading and drug release profiles in/from the carriers. GG-OX4 nanoparticles exhibited the highest loading for Rhodamine B ( $3.78\% \pm 0.6$ ) and Doxorubicin ( $19.11\% \pm 1.2$ ), while Angiotensin II showed the highest load in PUL-OX4 ( $8.46\% \pm 1.0$ ). Other results were presented as follows: CS-OX4 NPs had DL  $1.38\% \pm 0.1$ ,  $3.56\% \pm 0.7$ , and  $11.13\% \pm 1.6$  for Rhodamine B, Angiotensin II and Doxorubicin respectively; GG-OX4 exhibited DL  $6.11\% \pm 1.2$  for Angiotensin II; and PUL-OX4 showed DL  $2.11\% \pm 0.1$  and  $6.13\% \pm 0.8$  for Rhodamine B and Doxorubicin respectively ( $n=3$ ,  $\pm SD$ ). Overall, nanoparticles with negative zeta potential (GG-OX4 and PUL-OX4) demonstrated higher loading for positively-charged actives (Rhodamine B and Doxorubicin (Janes, Fresneau, Marazuela, Fabra, & Alonso, 2001; Selvam et al., 2008); Angiotensin II net charge +1.4) compared to CS-OX4 (with the only exception of Doxorubicin). The covalent cross-linking of GG-OX4 NPs with glutaraldehyde is likely to have contributed positively to their good loading degree performance (George, Shah, & Shrivastav, 2019) when compared to the other two modified polysaccharides.

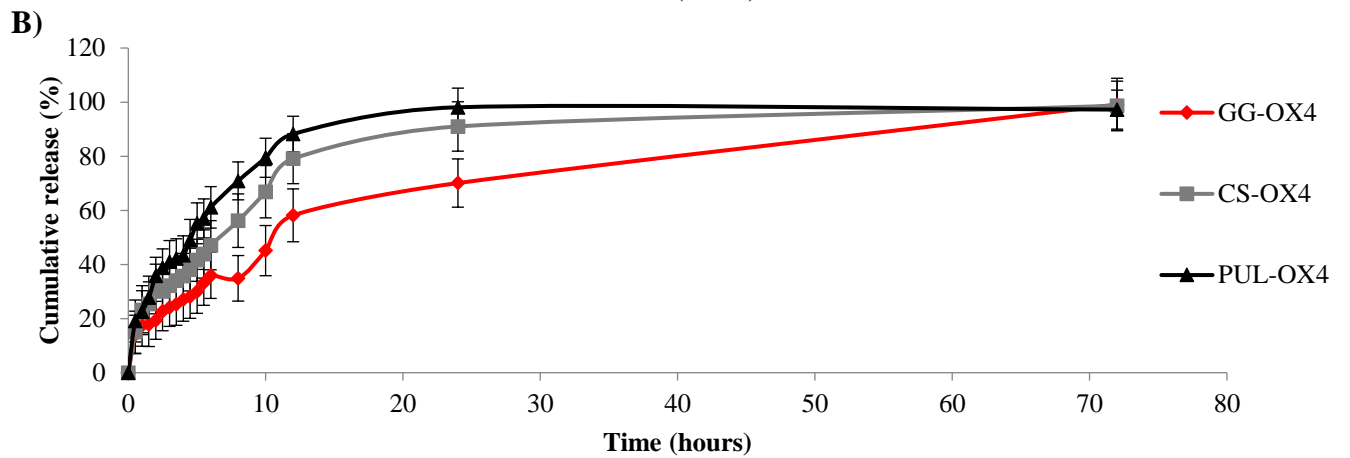
A similar release profile was observed for all types of nanoparticles (*Figure 4*), where an initial burst was followed by a plateau; this can be explained by the rapid release of the drug adsorbed on the surface (Fu & Kao, 2010; Ottenbrite & Kim, 2000) and the porous structure of the polymer matrix resulted from the lyophilisation. Interestingly, a delayed release of almost 1 h and a very slow release afterwards were observed in all cases for Doxorubicin, possibly because of a combined effect of a lower drug solubility in the saline employed as release medium and stronger drug interactions with the matrix (especially for cross-linked nanoparticles obtained from GG-OX4 and CS-OX4).

358

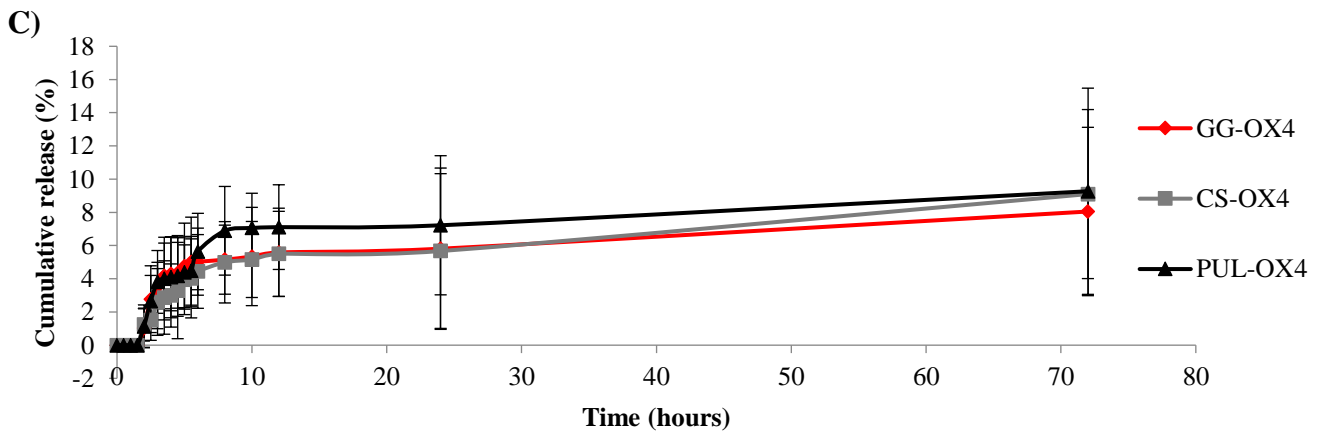
359



360



361



362

363 *Figure 4. Release profiles of: A) Rhodamine B, B) Angiotensin II, C) Doxorubicin from loaded*  
364 *nanoparticles (1 mg/ml) in PBS (pH 7.4; saline 0.9%) (n=3, ±SD).*

365

366

367

368

369

370

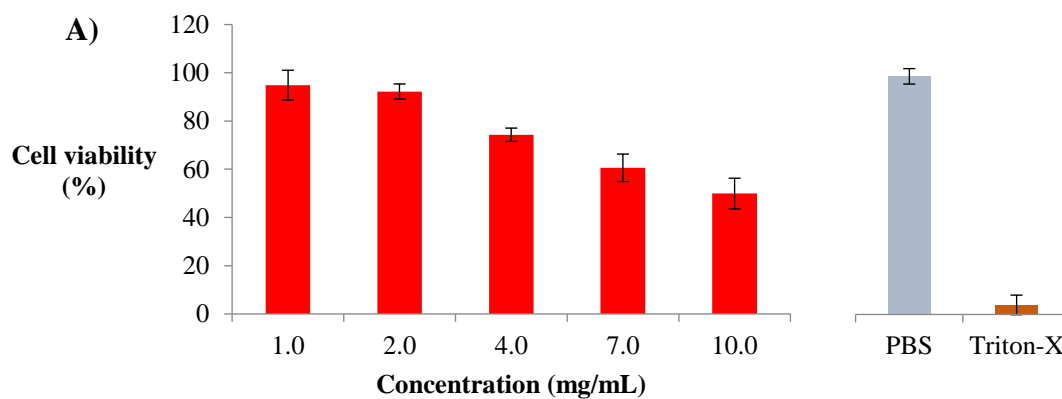
The obtained drug release data were fitted in Higuchi, Hixon-Crowell and Korsmeyer-Peppas kinetic models, and the quality of the fit was evaluated using the squared correlation coefficient ( $R^2$ ). Doxorubicin release was found to be well described by the Korsmeyer-Peppas model, which indicated it is controlled by Fickian diffusion ( $n < 0.5$ ), in contrast to the slow-release behaviour mentioned in literature for Doxorubicin loaded into chitosan-stearic acid

371 micelles (Xie, Du, Yuan, & Hu, 2012). Angiotensin II release from GG-OX4 and PUL-OX4  
372 NPs can be well described by the Higuchi's model, and it was found to be controlled only by  
373 drug diffusion. For CS-OX4 NPs, the best fit was found with the Korsmeyer-Peppas model,  
374 which indicated the release was controlled by non-Fickian transport ( $n > 0.5$ ), possibly through  
375 a combination of swelling and diffusion controlled release (Gulati, Nagaich, & Saraf, 2013).  
376 The Korsmeyer-Peppas model was the best fit for Rhodamine B release from GG-OX4 ( $n <$   
377  $0.5$ ; Fickian diffusion), CS-OX4 ( $n > 0.5$ ; non-Fickian diffusion), and PUL-OX4 NPs ( $n > 1$ ;  
378 super case II transport involving matrix swelling (Sahoo, Chakraborti, & Behera, 2012)).

379 An MTT assay was employed to study cytotoxicity of nanoparticles at different  
380 concentrations (1–10 mg/mL), using PBS and Triton-X (0.1% v/v) as controls. The results  
381 (Figure 5) showed that for application relevant concentrations ( $< 2$  mg/mL) the cytotoxicity  
382 was not significant compared to the PBS control, where nanoparticles showed 85% cell  
383 viability. An increased cytotoxicity was observed however at higher concentrations ( $\geq 4$   
384 mg/mL), where the cell viability decreased below 75%, similar to the results reported for  
385 nanoparticles prepared from dextran modified with alkylglycidyl ether (Toman et al., 2015).

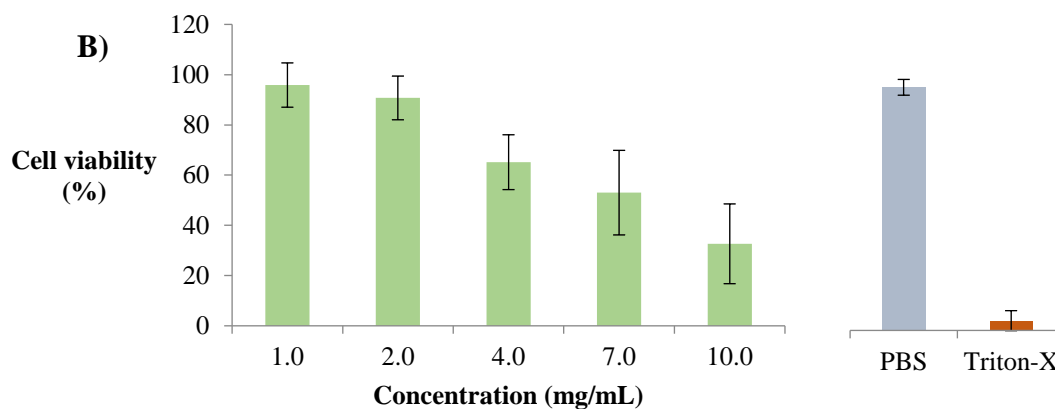
386 The  $LC_{50}$  (lethal concentration 50) on bEnd3 cells was determined, it was found that  
387 PUL-OX4 NPs exhibited the lowest toxicity ( $LC_{50}$   $9.48 \pm 0.98$  mg/mL), followed by GG-OX4  
388 ( $LC_{50}$   $8.84 \pm 0.76$  mg/mL), with CS-OX4 showing the highest toxicity ( $LC_{50}$   $7.30 \pm 0.77$   
389 mg/mL).

390

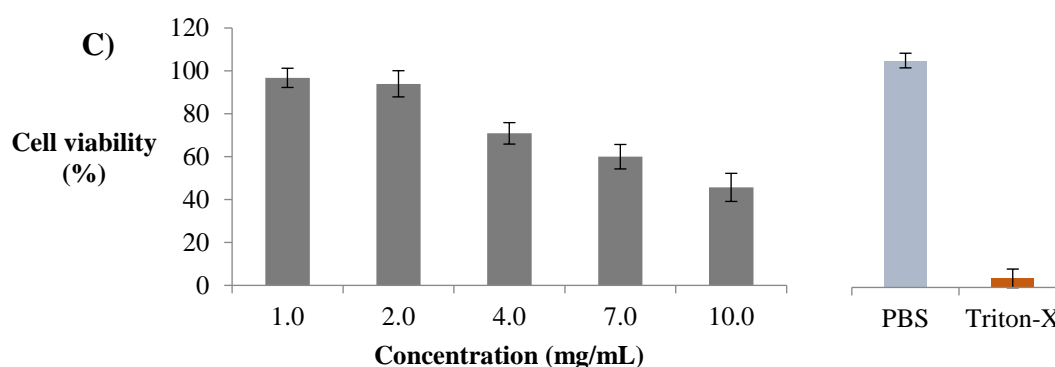


391





392



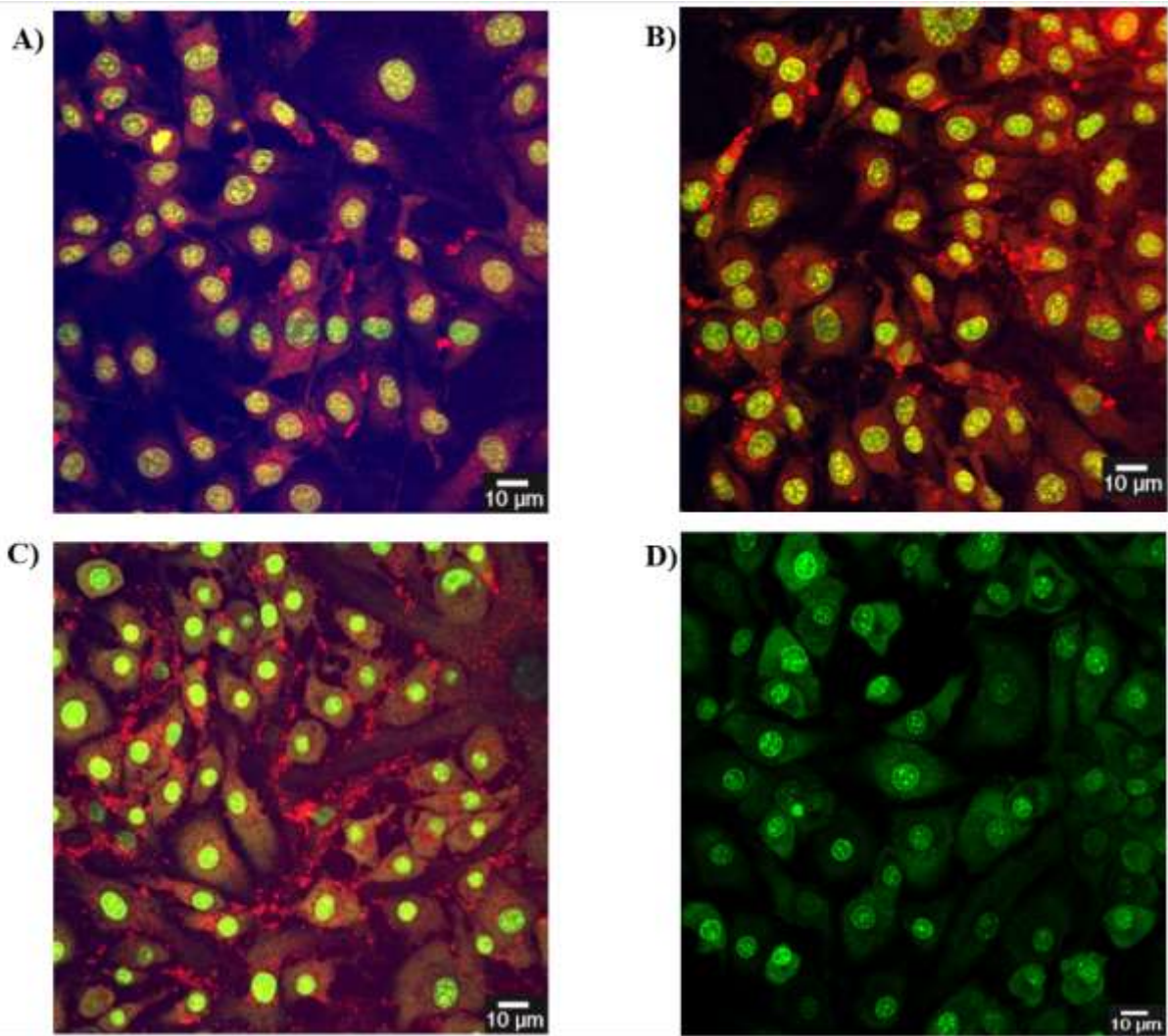
393

394 *Figure 5. Nanoparticles relative cytotoxicity against bEnd3 cells: A) PUL-OX4, B) CS-OX4,*  
 395 *and C) GG-OX4. bEnd3 cells incubated with nanoparticles (1–10 mg/mL); PBS and Triton-X*  
 396 *(0.1% v/v) as controls (n=36, ±SD).*

397

398 The interactions of nanoparticles with bEnd3 cells was investigated further using  
 399 confocal microscopy and employing Texas Red-labelled nanoparticles (*Figure 6*). Results  
 400 suggest the NPs were taken up by cells and localised in the cytoplasm, appearing not to enter  
 401 the nucleus), as previously found with butylglyceryl-modified chitosan nanoparticles (Lien et  
 402 al., 2012); the uptake is suggested as being triggered *via* caveolar/clathrin-mediated  
 403 endocytosis (Petros & DeSimone, 2010). Aggregation of nanoparticles outside cells and at the  
 404 interface with the cell membranes was observed for CS-OX4, due to a lower stability of CS-  
 405 OX4 formulations at pH 7.4 combined with the effect of the interactions between positively-  
 406 charged nanoparticles and negatively-charged cell membrane.

407 Results obtained from flow cytometry recorded a higher than 85% uptake. PUL-OX4  
 408 nanoparticles (99.32%) exhibited the highest and CS-OX4 showed the lowest (87.88%; likely  
 409 because of nanoparticles clustering, evidenced by the stability and confocal microscopy  
 410 results), while GG-OX4 also exhibited a relatively high uptake with 95.25%.



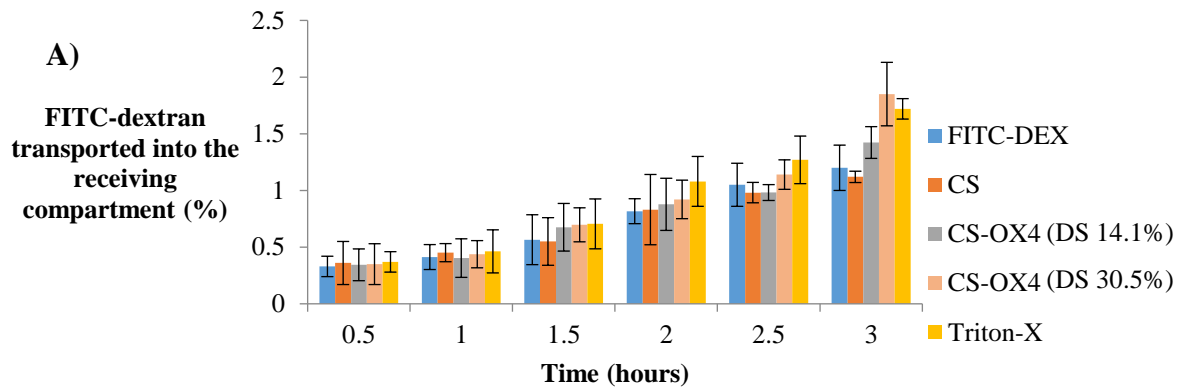
412

413 *Figure 6. Confocal microscope images of bEnd3 cells treated with Texas Red-labelled*  
 414 *nanoparticles (in red) from: A) PUL-OX4, B) GG-OX4, and C) CS-OX against black*  
 415 *background. bEnd3 cells treated with NucGreen Dead 488 (in green; without nanoparticles)*  
 416 *was used as a control (D) – Bar: 10 µm.*

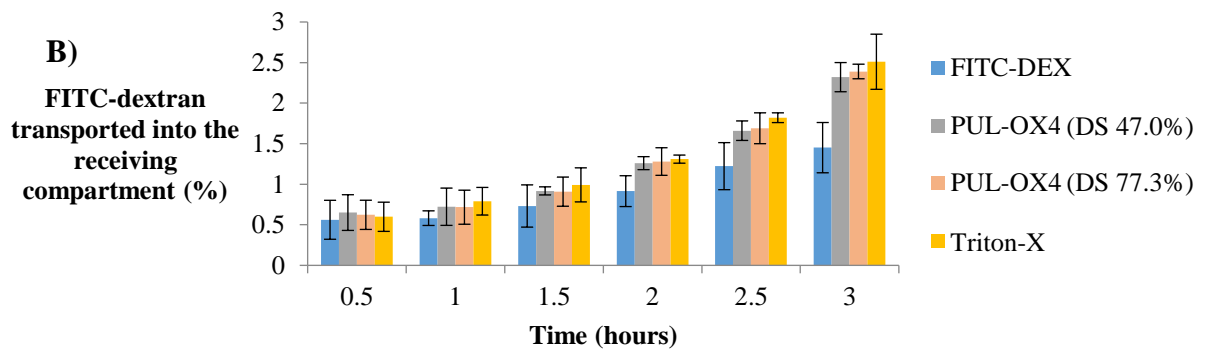
417

418

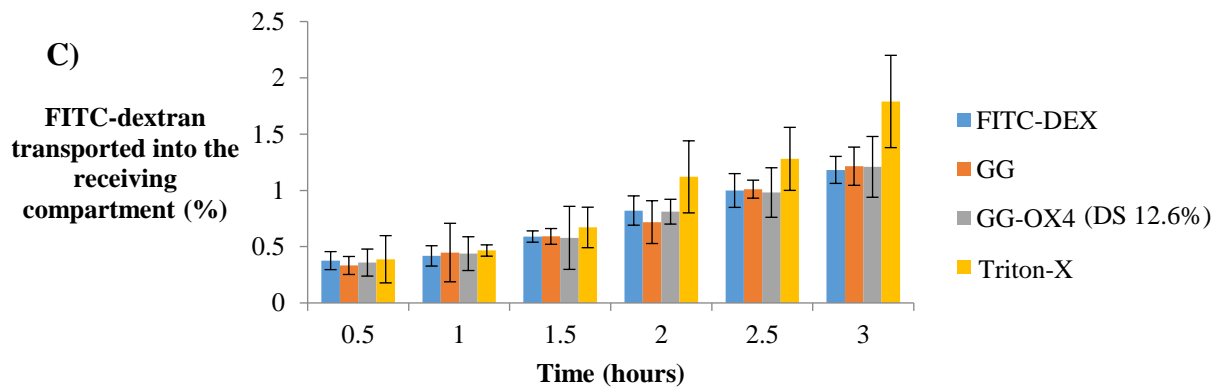
419 The effect on bEnd3 cells permeability was investigated using a Transwell-type BBB  
 420 model comprising of a confluent bEnd3 cells monolayer enriched with a barrier enhancing  
 421 formula (Lien et al., 2012); FITC-dextran (500 kDa) as a fluorescent marker. The longer the  
 422 incubation time, the higher the permeability as noted for CS-OX4 and PUL-OX4 showing a  
 423 significant effect after 3 h (*Figure 7*), in contrast to GG-OX4.



424



425



426

427 *Figure 7. FITC-DEX translocation through bEnd3 cell monolayers following treatment with*  
 428 *nanoparticles (2 mg/mL) prepared from either native polysaccharides or butylglyceryl-*  
 429 *modified polysaccharide: A) CS-OX4, B) PUL-OX4, and C) GG-OX4. FITC-dextran and*  
 430 *Triton-X (0.2 %) were employed as controls (n=5, ±SD).*

431

432 The results of permeability studies (summarised in *Table 2*) indicated that the FITC-  
 433 dextran paracellular transport across the bEnd3 monolayer increased with the DS; PUL-OX4  
 434 (DS 77.3%) showed the highest permeability enhancing effect ( $P_{app}$  value of  $5.64 \times 10^{-5}$  at 3  
 435 h); this value is higher than previously reported for alkylglyceryl-modified dextran with DS  
 436 130–142%; ( $1.5\text{--}1.6 \times 10^{-7}$ ; (Toman et al., 2015)). No significant toxicity was induced at the  
 437 concentration of 2 mg/mL, therefore it was assumed the translocation is not related to any

438 model membrane leaks associated with cell death. A concentration dependent effect was  
 439 observed, however the trend was inconsistent for GG-OX4 (possibly because of the low DS of  
 440 GG-OX4 used).

441  
 442

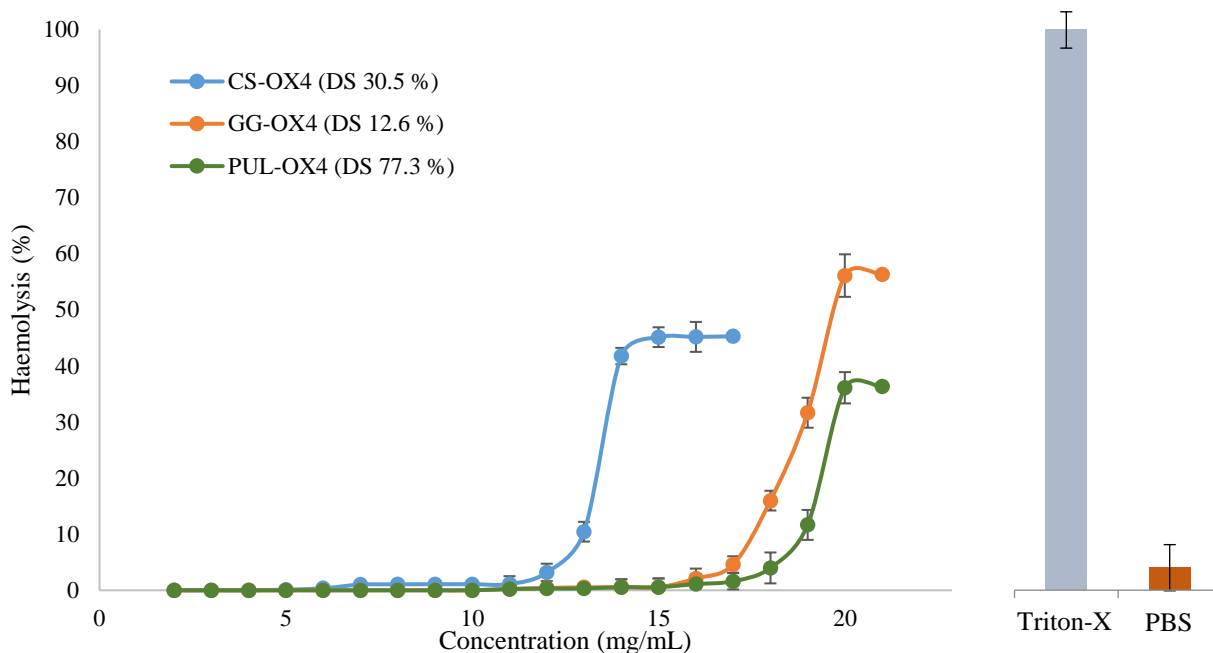
443 *Table 2. Permeability coefficients ( $P_{app}$ ) calculated from experiments using mouse bEnd3 cells*  
 444 *treated with nanoparticles (2 mg/mL) at 3 h incubation time. FITC-DEX and Triton-X as*  
 445 *controls (n=5,  $\pm$ SD).*

Material	Degree of substitution (%)	Concentration	$P_{app}$ 3 hours
FITC-DEX	-	100 $\mu$ g/mL	$(3.28 \pm 0.09) \times 10^{-5}$
CS	0	2.0 mg/mL	$(3.21 \pm 0.04) \times 10^{-5}$
CS-OX4	14.1	0.5 mg/mL	$(3.55 \pm 0.14) \times 10^{-5}$
	30.5	0.5 mg/mL	$(4.11 \pm 0.25) \times 10^{-5}$
		2.0 mg/mL	$(4.94 \pm 0.28) \times 10^{-5}$
PUL-OX4	47.0	2.0 mg/mL	$(4.55 \pm 0.19) \times 10^{-5}$
	77.3	0.5 mg/mL	$(4.64 \pm 0.13) \times 10^{-5}$
		2.0 mg/mL	$(5.64 \pm 0.09) \times 10^{-5}$
GG	0	2.0 mg/mL	$(3.38 \pm 0.20) \times 10^{-5}$
GG-OX4	12.6	0.5 mg/mL	$(3.36 \pm 0.23) \times 10^{-5}$
		2.0 mg/mL	$(3.56 \pm 0.18) \times 10^{-5}$
Triton-X	-	0.2 % v/v	$(6.97 \pm 0.33) \times 10^{-5}$

446  
 447

448 Rationalised by the fact that most of the therapeutic applications are intravenous-based,  
 449 a haemolysis study was performed in order to investigate the potential toxicity of nanoparticles  
 450 towards red blood cells, RBC (*Figure 8*); the NP concentration effect on the RBC lysis was  
 451 also studied. Results indicated no toxicity at concentrations below 12 mg/mL, showing less  
 452 than 10% haemolysis compared to the PBS control. A certain degree of haemolysis was found  
 453 however with increasing the concentration further, and calculated  $LC_{30}$  values (19.87 mg/mL,  
 454 18.01 mg/mL, and 13.95 mg/mL for PUL-OX4, GG-OX4, and CS-OX4, respectively)  
 455 indicated that PUL-based NPs exhibit the least haemolytic effect. In contrast, at high  
 456 concentrations, CS-OX4 nanoparticles were found to induce the strongest haemolytic effect,  
 457 likely due to interactions between positively-charged chitosan and negatively-charged cell  
 458 membranes leading to membrane damage (Narayanan, Anitha, Jayakumar, Nair, & Chennazhi,  
 459 2012).

460  
 461



462

463 *Figure 8. Haemolysis test results using rat RBC exposed to butylglyceryl-modified*  
 464 *nanoparticles of varying concentrations. RBC suspension mixed with PBS or Triton-X (1%)*  
 465 *were used as controls (n=3; ±SD).*

466

467

#### 468 **4. Conclusions**

469

470 Amphiphilic butylglyceryl derivatives of guar gum, pullulan, and chitosan (prepared  
 471 *via* modification with *n*-butylglycidyl ether) can be formulated using various methods into  
 472 nanogels (120–200 nm diameter) to be employed as drug carriers. However, only PUL-OX4  
 473 colloidal formulations demonstrated acceptable stability over the whole range of pH tested (3  
 474 - 8.5).

475 GG-OX4 NPs showed the highest loading capacity for high molecular weight model  
 476 actives that are known to be effluxed (such as Rhodamine B and Doxorubicin), while PUL-  
 477 OX4 NPs were found to perform better for high molecular weight and hydrophilic  
 478 biomacromolecules such as Angiotensin II peptide; the drug release profiles can be best  
 479 described by either Korsmeyer-Peppas or Higuchi equations, and showed in all cases an initial  
 480 burst discharge followed by a gradual release phase.

481 PUL-OX4 NPs demonstrated the lowest cytotoxicity (i.e. highest LC<sub>50</sub> value, as  
 482 determined by MTT) and the weakest haemolytic effect. All NPs were taken up by bEnd3 brain  
 483 endothelial cells, with PUL-OX4 NPs showing the highest uptake. The presence of  
 484 butylglyceryl-modified nanoparticles enhanced the FITC-DEX transport across the bEnd3-

485 based BBB model membranes, with PUL-OX4 nanoparticles showing the highest drug  
486 permeability enhancing effect. Overall, our results suggest that PUL-OX4 nanoparticles would  
487 warrant further development as they demonstrate most promising characteristics for potential  
488 use in brain drug delivery applications.

489

#### 490 **Acknowledgements**

491 This study was supported by the Majlis Amanah Rakyat (Malaysia), University of  
492 Portsmouth (UK), and Al Ain University (UAE).

493

494 **References**

- 495 Barbosa, J. A. C., Abdelsadig, M. S. E., Conway, B. R., & Merchant, H. A. (2019). Using zeta potential  
 496 to study the ionisation behaviour of polymers employed in modified-release dosage forms  
 497 and estimating their pKa. *International journal of pharmaceutics: X*, *1*, 100024.
- 498 Benival, D. M., & Devarajan, P. V. (2015). In situ lipidization as a new approach for the design of a self  
 499 microemulsifying drug delivery system (SMEDDS) of doxorubicin hydrochloride for oral  
 500 administration. *Journal of biomedical nanotechnology*, *11*(5), 913-922.
- 501 Bostanudin, M. F., Arafat, M., Sarfraz, M., Górecki, D. C., & Barbu, E. (2019). Butylglyceryl pectin  
 502 nanoparticles: synthesis, formulation and characterization. *Polymers*, *11*(5), 789.
- 503 Boussahel, A., Ibegbu, D. M., Lamtahi, R., Maucotel, J., Chuquet, J., Lefranc, B., . . . Gorecki, D.  
 504 (2017). Investigations of octylglyceryl dextran-graft-poly (lactic acid) nanoparticles for  
 505 peptide delivery to the brain. *Nanomedicine*, *12*(8), 879-892.
- 506 Chen, Y., Mohanraj, V. J., Wang, F., & Benson, H. A. E. (2007). Designing chitosan-dextran sulfate  
 507 nanoparticles using charge ratios. *AAPS PharmSciTech*, *8*(4), 131-139.
- 508 Erdlenbruch, B., Schinkhof, C., Kugler, W., Heinemann, D. E. H., Herms, J., Eibl, H., & Lakomek, M.  
 509 (2003). Intracarotid administration of short-chain alkylglycerols for increased delivery of  
 510 methotrexate to the rat brain. *British journal of pharmacology*, *139*(4), 685-694.
- 511 Fu, Y., & Kao, W. J. (2010). Drug release kinetics and transport mechanisms of non-degradable and  
 512 degradable polymeric delivery systems. *Expert opinion on drug delivery*, *7*(4), 429-444.
- 513 George, A., Shah, P. A., & Shrivastav, P. S. (2019). Guar gum: Versatile natural polymer for drug  
 514 delivery applications. *European Polymer Journal*, *112*, 722-735.
- 515 Godfrey, L., Iannitelli, A., Garrett, N. L., Moger, J., Imbert, I., King, T., . . . Schätzlein, A. G. (2018).  
 516 Nanoparticulate peptide delivery exclusively to the brain produces tolerance free analgesia.  
 517 *Journal of controlled release*, *270*, 135-144.
- 518 Gulati, N., Nagaich, U., & Saraf, S. A. (2013). Intranasal delivery of chitosan nanoparticles for  
 519 migraine therapy. *Scientia pharmaceutica*, *81*(3), 843.
- 520 Hervé, F., Ghinea, N., & Scherrmann, J.-M. (2008). CNS delivery via adsorptive transcytosis. *The AAPS*  
 521 *journal*, *10*(3), 455-472.
- 522 Hongbo, T., Yanping, L., Wen, Z., & Siqing, D. (2016). Synthesis, optimization, property,  
 523 characterization, and application of dialdehyde cross-linking guar gum. *International Journal*  
 524 *of Polymer Science*, *2016*.
- 525 Ibegbu, D. M., Boussahel, A., Cragg, S. M., Tsibouklis, J., & Barbu, E. (2017). Nanoparticles of  
 526 alkylglyceryl dextran and poly (ethyl cyanoacrylate) for applications in drug delivery:  
 527 Preparation and characterization. *International Journal of Polymeric Materials and Polymeric*  
 528 *Biomaterials*, *66*(6), 265-279.
- 529 Janes, K. A., Fresneau, M. P., Marazuela, A., Fabra, A., & Alonso, M. a. J. (2001). Chitosan  
 530 nanoparticles as delivery systems for doxorubicin. *Journal of controlled Release*, *73*(2-3),  
 531 255-267.
- 532 Jung, S.-W., Jeong, Y.-I., Kim, Y.-H., & Kim, S.-H. (2004). Self-assembled polymeric nanoparticles of  
 533 poly (ethylene glycol) grafted pullulan acetate as a novel drug carrier. *Archives of pharmcal*  
 534 *research*, *27*(5), 562-569.
- 535 Lalatsa, A., & Barbu, E. (2016). Carbohydrate nanoparticles for brain delivery. In *International review*  
 536 *of neurobiology* (Vol. 130, pp. 115-153): Elsevier.
- 537 Lalatsa, A., Schätzlein, A. G., & Uchegbu, I. F. (2014). Strategies to deliver peptide drugs to the brain.  
 538 *Molecular pharmaceutics*, *11*(4), 1081-1093.
- 539 Lalatsa, A., Schätzlein, A. G., Garrett, N. L., Moger, J., Briggs, M., Godfrey, L., . . . Uchegbu, I. F.  
 540 (2015). Chitosan amphiphile coating of peptide nanofibres reduces liver uptake and delivers  
 541 the peptide to the brain on intravenous administration. *Journal of Controlled Release*, *197*,  
 542 87-96.

543 Lee, J.-S., Paull, K., Alvarez, M., Hose, C., Monks, A., Grever, M., . . . Bates, S. E. (1994). Rhodamine  
544 efflux patterns predict P-glycoprotein substrates in the National Cancer Institute drug  
545 screen. *Molecular pharmacology*, 46(4), 627-638.

546 Lien, C.-F., Molnár, E. v., Toman, P., Tsibouklis, J., Pilkington, G. J., Górecki, D. C., & Barbu, E. (2012).  
547 In vitro assessment of alkylglyceryl-functionalized chitosan nanoparticles as permeating  
548 vectors for the blood–brain barrier. *Biomacromolecules*, 13(4), 1067-1073.

549 Lu, C.-T., Zhao, Y.-Z., Wong, H. L., Cai, J., Peng, L., & Tian, X.-Q. (2014). Current approaches to  
550 enhance CNS delivery of drugs across the brain barriers. *International journal of*  
551 *nanomedicine*, 9, 2241.

552 Molnár, E. v., Barbu, E., Lien, C.-F., Górecki, D. C., & Tsibouklis, J. (2010). Toward drug delivery into  
553 the brain: synthesis, characterization, and preliminary in vitro assessment of alkylglyceryl-  
554 functionalized chitosan nanoparticles. *Biomacromolecules*, 11(11), 2880-2889.

555 Narayanan, D., Anitha, A., Jayakumar, R., Nair, S. V., & Chennazhi, K. P. (2012). Synthesis,  
556 characterization and preliminary in vitro evaluation of PTH 1-34 loaded chitosan  
557 nanoparticles for osteoporosis. *Journal of biomedical nanotechnology*, 8(1), 98-106.

558 Ottenbrite, R. M., & Kim, S. W. (2000). *Polymeric drugs and drug delivery systems*: CRC Press.

559 Pal, K., Paulson, A. T., & Rousseau, D. (2009). Biopolymers in controlled-release delivery systems. In  
560 *Modern biopolymer science* (pp. 519-557): Elsevier.

561 Petros, R. A., & DeSimone, J. M. (2010). Strategies in the design of nanoparticles for therapeutic  
562 applications. *Nature reviews Drug discovery*, 9(8), 615-627.

563 Raggi, A., & Leonardi, M. (2019). Burden of brain disorders in Europe in 2017 and comparison with  
564 other non-communicable disease groups. *Journal of Neurology, Neurosurgery & Psychiatry*,  
565 jnnp-2019.

566 Sadki, M. S. (2011). Hydrophobically modified derivatives of polysaccharides.

567 Sahoo, S., Chakraborti, C. K., & Behera, P. K. (2012). Development and evaluation of gastroretentive  
568 controlled release polymeric suspensions containing ciprofloxacin and carbopol polymers. *J*  
569 *Chem Pharm Res*, 4, 2268-2284.

570 Selvam, P. P., Preethi, S., Basakaralingam, P., Thinakaran, N., Sivasamy, A., & Sivanesan, S. (2008).  
571 Removal of rhodamine B from aqueous solution by adsorption onto sodium  
572 montmorillonite. *Journal of Hazardous Materials*, 155(1-2), 39-44.

573 Singh, R. S., Kaur, N., Rana, V., & Kennedy, J. F. (2017). Pullulan: a novel molecule for biomedical  
574 applications. *Carbohydrate polymers*, 171, 102-121.

575 Toman, P., Lien, C.-F., Ahmad, Z., Dietrich, S., Smith, J. R., An, Q., . . . Tsibouklis, J. (2015).  
576 Nanoparticles of alkylglyceryl-dextran-graft-poly (lactic acid) for drug delivery to the brain:  
577 Preparation and in vitro investigation. *Acta biomaterialia*, 23, 250-262.

578 Volpe, D. A. (2004). Permeability classification of representative fluoroquinolones by a cell culture  
579 method. *AAPS PharmSci*, 6(2), 1-6.

580 Wang, Q. Z., Chen, X. G., Liu, N., Wang, S. X., Liu, C. S., Meng, X. H., & Liu, C. G. (2006). Protonation  
581 constants of chitosan with different molecular weight and degree of deacetylation.  
582 *Carbohydrate polymers*, 65(2), 194-201.

583 Xie, Y.-T., Du, Y.-Z., Yuan, H., & Hu, F.-Q. (2012). Brain-targeting study of stearic acid–grafted  
584 chitosan micelle drug-delivery system. *International journal of nanomedicine*, 7, 3235.

585